SECTION 1 GENERAL

Group	1	Safety Hints	1-1
Group	2	Specifications	1-9

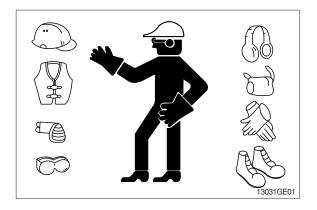
GROUP 1 SAFETY

FOLLOW SAFE PROCEDURE

Unsafe work practices are dangerous. Understand service procedure before doing work; Do not attempt shortcuts.

WEAR PROTECTIVE CLOTHING

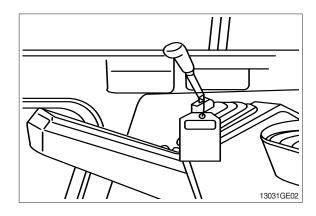
Wear close fitting clothing and safety equipment appropriate to the job.



WARN OTHERS OF SERVICE WORK

Unexpected machine movement can cause serious injury.

Before performing any work on the excavator, attach a 「Do Not Operate」 tag on the right side control lever.



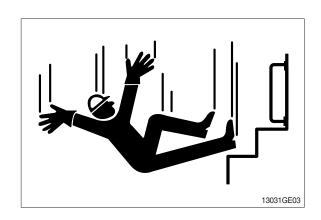
USE HANDHOLDS AND STEPS

Falling is one of the major causes of personal injury.

When you get on and off the machine, always maintain a three point contact with the steps and handrails and face the machine. Do not use any controls as handholds.

Never jump on or off the machine. Never mount or dismount a moving machine.

Be careful of slippery conditions on platforms, steps, and handrails when leaving the machine.

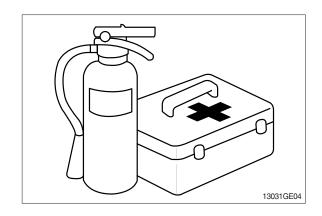


PREPARE FOR EMERGENCIES

Be prepared if a fire starts.

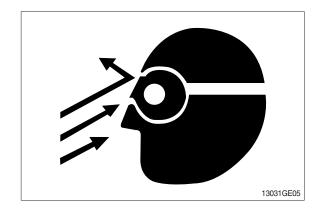
Keep a first aid kit and fire extinguisher handy.

Keep emergency numbers for doctors, ambulance service, hospital, and fire department near your telephone.



PROTECT AGAINST FLYING DEBRIS

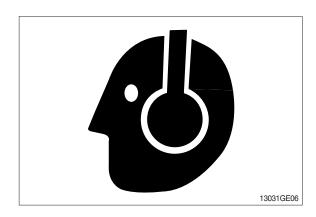
Guard against injury from flying pieces of metal or debris; Wear goggles or safety glasses.



PROTECT AGAINST NOISE

Prolonged exposure to loud noise can cause impairment or loss of hearing.

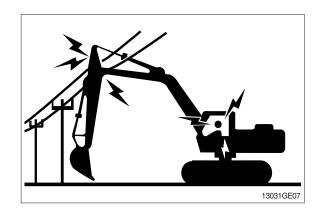
Wear a suitable hearing protective device such as earmuffs or earplugs to protect against objectionable or uncomfortable loud noises.



AVOID POWER LINES

Serious injury or death can result from contact with electric lines.

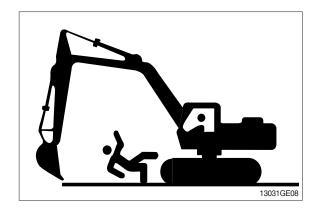
Never move any part of the machine or load closer to electric line than 3m(10ft) plus twice the line insulator length.



KEEP RIDERS OFF EXCAVATOR

Only allow the operator on the excavator. Keep riders off.

Riders on excavator are subject to injury such as being struck by foreign objects and being thrown off the excavator. Riders also obstruct the operator's view resulting in the excavator being operated in an unsafe manner.

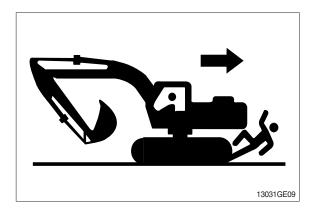


MOVE AND OPERATE MACHINE SAFELY

Bystanders can be run over. Know the location of bystanders before moving, swinging, or operating the machine.

Always keep the travel alarm in working condition. It warns people when the excavator starts to move.

Use a signal person when moving, swinging, or operating the machine in congested areas. Coordinate hand signals before starting the excavator.



OPERATE ONLY FORM OPERATOR'S SEAT

Avoid possible injury machine damage. Do not start engine by shorting across starter terminals.

NEVER start engine while standing on ground. Start engine only from operator's seat.



PARK MACHINE SAFELY

Before working on the machine:

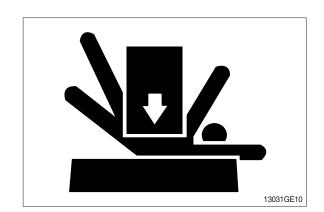
- · Park machine on a level surface.
- · Lower bucket to the ground.
- · Turn auto idle switch off.
- · Run engine at 1/2 speed without load for 2
- Turn key switch to OFF to stop engine. Remove key from switch.
- · Move pilot control shutoff lever to locked position.
 - · Allow engine to cool.

SUPPORT MACHINE PROPERLY

Always lower the attachment or implement to the ground before you work on the machine. If you must work on a lifted machine or attachment, securely support the machine or attachment.

Do not support the machine on cinder blocks, hollow tiles, or props that may crumble under continuous load.

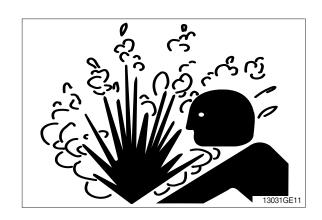
Do not work under a machine that is supported solely by a jack. Follow recommended procedures in this manual.



SERVICE COOLING SYSTEM SAFELY

Explosive release of fluids from pressurized cooling system can cause serious burns.

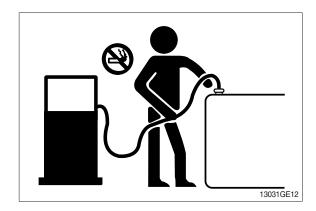
Shut off engine. Only remove filler cap when cool enough to touch with bare hands.



HANDLE FLUIDS SAFELY-AVOID FIRES

Handle fuel with care; It is highly flammable. Do not refuel the machine while smoking or when near open flame or sparks. Always stop engine before refueling machine.

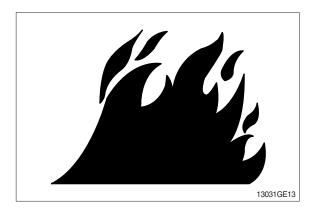
Fill fuel tank outdoors.



Store flammable fluids away from fire hazards. Do not incinerate or puncture pressurized containers.

Make sure machine is clean of trash, grease, and debris.

Do not store oily rags; They can ignite and burn spontaneously.



BEWARE OF EXHAUST FUMES

Prevent asphyxiation. Engine exhaust fumes can cause sickness or death.

If you must operate in a building, be positive there is adequate ventilation. Either use an exhaust pipe extension to remove the exhaust fumes or open doors and windows to bring enough outside air into the area.

REMOVE PAINT BEFORE WELDING OR HEATING

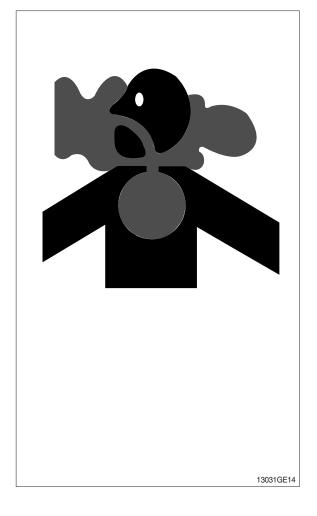
Avoid potentially toxic fumes and dust.

Hazardous fumes can be generated when paint is heated by welding, soldering, or using a torch.

Do all work outside or in a well ventilated area. Dispose of paint and solvent properly.

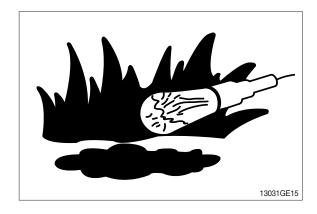
Remove paint before welding or heating:

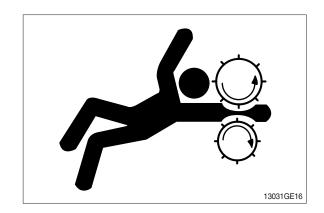
- · If you sand or grind paint, avoid breathing the dust. Wear an approved respirator.
- · If you use solvent or paint stripper, remove stripper with soap and water before welding. Remove solvent or paint stripper containers and other flammable material from area. Allow fumes to disperse at least 15 minutes before welding or heating.



ILLUMINATE WORK AREA SAFELY

Illuminate your work area adequately but safely. Use a portable safety light for working inside or under the machine. Make sure the bulb is enclosed by a wire cage. The hot filament of an accidentally broken bulb can ignite spilled fuel or oil.

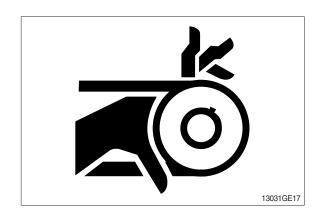




STAY CLEAR OF MOVING PARTS

Entanglements in moving parts can cause serious injury.

To prevent accidents, use care when working around rotating parts.



AVOID HIGH PRESSURE FLUIDS

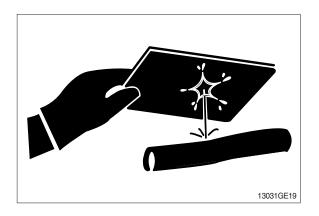
Escaping fluid under pressure can penetrate the skin causing serious injury.

Avoid the hazard by relieving pressure before disconnecting hydraulic or other lines. Tighten all connections before applying pressure.

Search for leaks with a piece of cardboard. Protect hands and body from high pressure fluids.

If an accident occurs, see a doctor immediately. Any fluid injected into the skin must be surgically removed within a few hours or gangrene may result.





AVOID HEATING NEAR PRESSURIZED FLUID LINES

Flammable spray can be generated by heating near pressurized fluid lines, resulting in severe burns to yourself and bystanders. Do not heat by welding, soldering, or using a torch near pressurized fluid lines or other flammable materials.

Pressurized lines can be accidentally cut when heat goes beyond the immediate flame area. Install fire resisting guards to protect hoses or other materials.

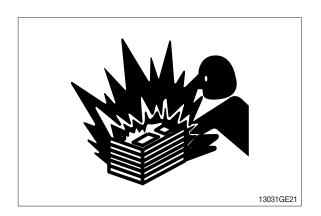


PREVENT BATTERY EXPLOSIONS

Keep sparks, lighted matches, and flame away from the top of battery. Battery gas can explode.

Never check battery charge by placing a metal object across the posts. Use a volt-meter or hydrometer.

Do not charge a frozen battery; It may explode. Warm battery to 16°C(60°F).



PREVENT ACID BURNS

Sulfuric acid in battery electrolyte is poisonous. It is strong enough to burn skin, eat holes in clothing, and cause blindness if splashed into eyes.

Avoid the hazard by:

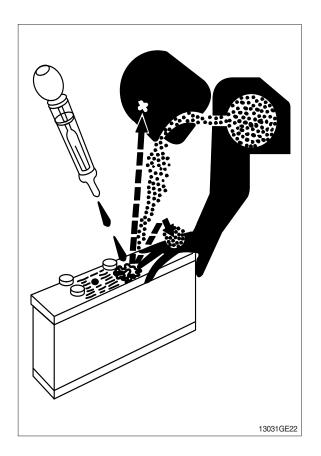
- 1. Filling batteries in a well-ventilated area.
- 2. Wearing eye protection and rubber gloves.
- 3. Avoiding breathing fumes when electrolyte is added.
- 4. Avoiding spilling of dripping electrolyte.
- 5. Use proper jump start procedure.

If you spill acid on yourself:

- 1. Flush your skin with water.
- 2. Apply baking soda or lime to help neutralize the acid.
- 3. Flush your eyes with water for 10-15 minutes. Get medical attention immediately.

If acid is swallowed:

- 1. Drink large amounts of water or milk.
- 2. Then drink milk of magnesia, beaten eggs, or vegetable oil.
- 3. Get medical attention immediately.



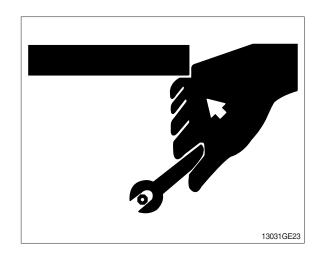
USE TOOLS PROPERLY

Use tools appropriate to the work. Makeshift tools, parts, and procedures can create safety hazards.

Use power tools only to loosen threaded tools and fasteners.

For loosening and tightening hardware, use the correct size tools. DO NOT use U.S. measurement tools on metric fasteners. Avoid bodily injury caused by slipping wrenches.

Use only recommended replacement parts. (See Parts catalogue.)

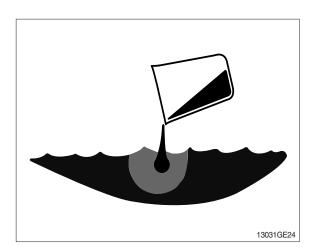


DISPOSE OF FLUIDS PROPERLY

Improperly disposing of fluids can harm the environment and ecology. Before draining any fluids, find out the proper way to dispose of waste from your local environmental agency.

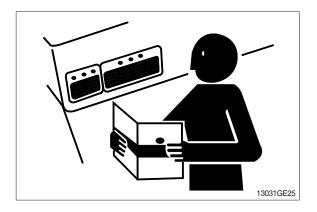
Use proper containers when draining fluids. Do not use food or beverage containers that may mislead someone into drinking from them.

DO NOT pour oil into the ground, down a drain, or into a stream, pond, or lake. Observe relevant environmental protection regulations when disposing of oil, fuel, coolant, brake fluid, filters, batteries, and other harmful waste.



REPLACE SAFETY SIGNS

Replace missing or damaged safety signs. See the machine operator's manual for correct safety sign placement.

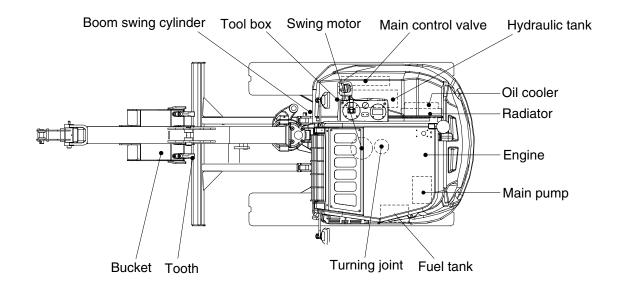


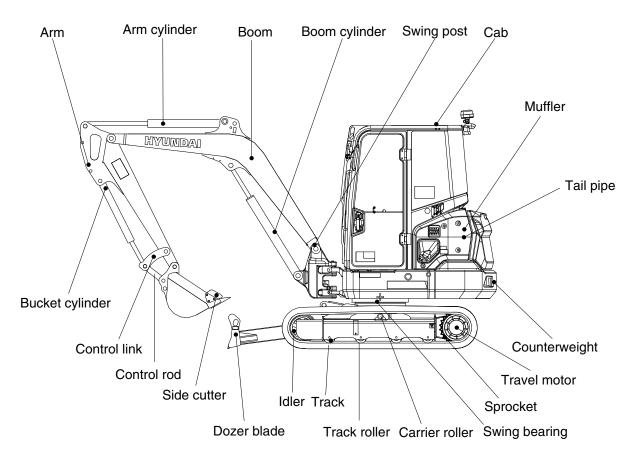
LIVE WITH SAFETY

Before returning machine to customer, make sure machine is functioning properly, especially the safety systems. Install all guards and shields.

GROUP 2 SPECIFICATIONS

1. MAJOR COMPONENT



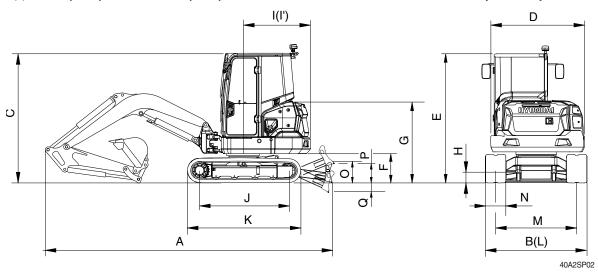


40AZ2SP01

2. SPECIFICATIONS

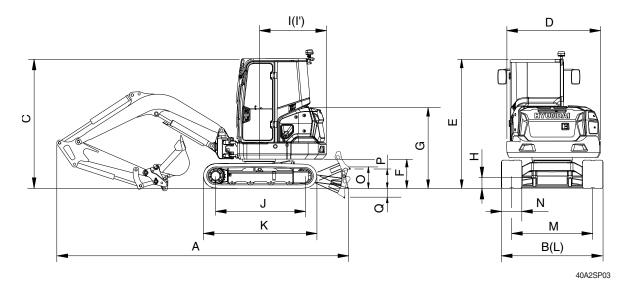
1) CAB TYPE

(1) 2.6 m (8' 6") boom, 1.6 m (5' 3") thumb bracket arm, rubber track, without quick coupler



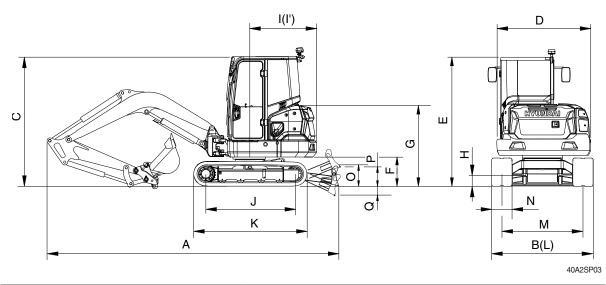
Description		Unit	Specification		
Operating weight		kg (lb)	4390 (9680)		
Bucket capacity (SAE heaped), standard		m3 (yd3)	0.11 (0.14)		
Overall length	Α		5425 (17' 10")		
Overall width, with 350 mm shoe	В		1740 (5' 9")		
Overall width, with dozer	-		1740 (5' 9")		
Overall height	С		2525 (8' 3")		
Overall width of upper structure	D		1700 (5' 7")		
Overall height of cab	Е		2525 (8' 3")		
Ground clearance of counterweight	F		555 (1' 10")		
Overall height of engine hood	G		1550 (5' 1")		
Minimum ground clearance	Н		185 (0' 7")		
Rear-end distance	I	mm (ft-in)	1300 (4' 3")		
Rear-end swing radius	l'		1300 (4' 3")		
Distance between tumblers	J		1720 (5' 8")		
Undercarriage length (without grouser)	K		2185 (7' 2")		
Undercarriage width	L		1740 (5' 9")		
Track gauge	М		1390 (4' 7")		
Track shoe width, standard	N		350 (1' 2")		
Height of blade	0		380 (1' 3")		
Ground clearance of blade up	Р		400 (1' 4")		
Depth of blade down	Q		480 (1' 7")		
Travel speed (low/high)		km/hr (mph)	3.3/4.9 (2.1/3.0)		
Swing speed		rpm	9.9		
Gradeability		Degree (%)	35 (70)		
Ground pressure		kgf/cm² (psi)	0.34 (4.82)		
Max traction force		kg (lb)	3013 (6640)		

(2) 2.6 m (8' 6") boom, 1.6 m (5' 3") arm, rubber track, quick coupler



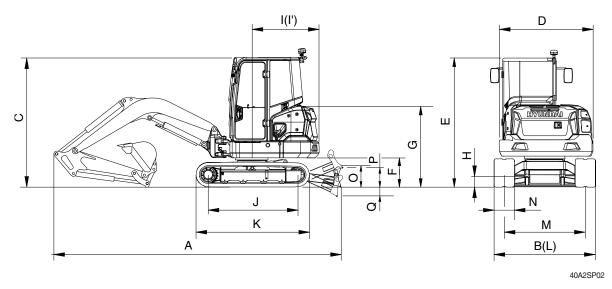
Description		Unit	Specification
Operating weight		kg (lb)	4390 (9780)
Bucket capacity (SAE heaped), standard		m3 (yd3)	0.11 (0.14)
Overall length	Α		5425 (17' 10")
Overall width, with 350 mm shoe	В		1740 (5' 9")
Overall width, with dozer	-		1740 (5' 9")
Overall height	С		2525 (8' 3")
Overall width of upper structure	D		1700 (5' 7")
Overall height of cab	Е		2525 (8' 3")
Ground clearance of counterweight	F		555 (1' 10")
Overall height of engine hood	G		1550 (5' 1")
Minimum ground clearance	Н		185 (0' 7")
Rear-end distance	I	mm (ft-in)	1300 (4' 3")
Rear-end swing radius	l'		1300 (4' 3")
Distance between tumblers	J		1720 (5' 8")
Undercarriage length (without grouser)	K		2185 (7' 2")
Undercarriage width	L		1740 (5' 9")
Track gauge	М		1390 (4' 7")
Track shoe width, standard	N		350 (1' 2")
Height of blade	0		380 (1' 3")
Ground clearance of blade up	Р		400 (1' 4")
Depth of blade down	Q		480 (1' 7")
Travel speed (low/high)		km/hr (mph)	3.3/4.9 (2.1/3.0)
Swing speed		rpm	9.9
Gradeability		Degree (%)	35 (70)
G0round pressure		kgf/cm² (psi)	0.34 (4.86)
Max traction force		kg (lb)	3013 (6640)

(3) 2.6 m (8' 6") boom, 1.6 m (5' 3") thumb bracket arm, rubber track, quick coupler, angle dozer



Description		Unit	Specification		
Operating weight		kg (lb)	4585 (10110)		
Bucket capacity (SAE heaped), standard		m3 (yd3)	0.11 (0.14)		
Overall length	Α		5480 (18' 0")		
Overall width, with 350 mm shoe	В		1740 (5' 9")		
Overall width, with dozer	-		1740 (5' 9")		
Overall height	С		2525 (8' 3")		
Overall width of upper structure	D		1700 (5' 7")		
Overall height of cab	E		2525 (8' 3")		
Ground clearance of counterweight	F		555 (1' 10")		
Overall height of engine hood	G		1550 (5' 1")		
Minimum ground clearance	Н		185 (0' 7")		
Rear-end distance	I	mm (ft-in)	1300 (4' 3")		
Rear-end swing radius	l'		1300 (4' 3")		
Distance between tumblers	J		1720 (5' 8")		
Undercarriage length (without grouser)	K		2185 (7' 2")		
Undercarriage width	L		1740 (5' 9")		
Track gauge	М		1390 (4' 7")		
Track shoe width, standard	N		350 (1' 2")		
Height of blade	0		410 (1' 4")		
Ground clearance of blade up	Р		360 (1' 42)		
Depth of blade down	Q		525 (1' 9")		
Travel speed (low/high)		km/hr (mph)	3.3/4.9 (2.1/3.0)		
Swing speed		rpm	9.9		
Gradeability		Degree (%)	35 (70)		
G0round pressure		kgf/cm² (psi)	0.35 (5.04)		
Max traction force		kg (lb)	3013 (6640)		

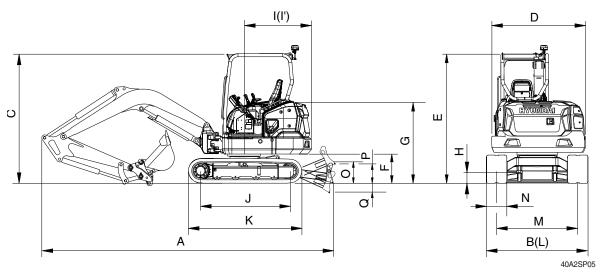
(4) 2.6 m (8' 6") boom, 1.6 m (5' 3") arm, rubber track, without quick coupler (europe option)



Description		Unit	Specification
Operating weight		kg (lb)	4395 (9690)
Bucket capacity (SAE heaped), standard		m3 (yd3)	0.11 (0.14)
Overall length	Α		5425 (17' 10")
Overall width, with 350 mm shoe	В		1740 (5' 9")
Overall width, with dozer	-		1740 (5' 9")
Overall height	С		2525 (8' 3")
Overall width of upper structure	D		1700 (5' 7")
Overall height of cab	E		2525 (8' 3")
Ground clearance of counterweight	F		555 (1' 10")
Overall height of engine hood	G		1550 (5' 1")
Minimum ground clearance	Н		185 (0' 7")
Rear-end distance	1	mm (ft-in)	1300 (4' 3")
Rear-end swing radius	l'		1300 (4' 3")
Distance between tumblers	J		1720 (5' 8")
Undercarriage length (without grouser)	K		2185 (7' 2")
Undercarriage width	L		1740 (5' 9")
Track gauge	М		1390 (4' 7")
Track shoe width, standard	N		350 (1' 2")
Height of blade	0		380 (1' 3")
Ground clearance of blade up	Р		400 (1' 4")
Depth of blade down	Q		480 (1' 7")
Travel speed (low/high)		km/hr (mph)	3.3/4.9 (2.1/3.0)
Swing speed		rpm	9.9
Gradeability		Degree (%)	35 (70)
G0round pressure		kgf/cm² (psi)	0.34 (4.82)
Max traction force		kg (lb)	3013 (6640)

2) CANOPY TYPE

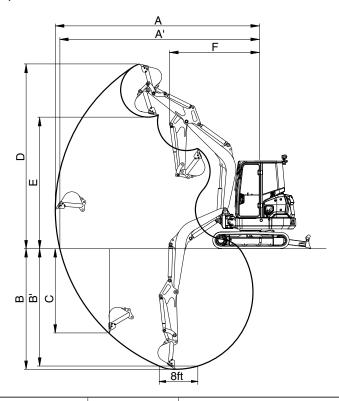
(1) 2.6 m (8' 6") boom, 1.6 m (5' 3") thumb bracket arm, rubber track, quick coupler



Description		Unit	Specification		
Operating weight		kg (lb)	4280 (9440)		
Bucket capacity (SAE heaped), standard		m3 (yd3)	0.11 (0.14)		
Overall length	Α		5425 (17' 10")		
Overall width, with 350 mm shoe	В		1740 (5' 9")		
Overall width, with dozer	-		1740 (5' 9")		
Overall height	С		2510 (8' 3")		
Overall width of upper structure	D		1700 (5' 7")		
Overall height of cab	E		2510 (8' 3")		
Ground clearance of counterweight	F		555 (1' 10")		
Overall height of engine hood	G		1550 (5' 1")		
Minimum ground clearance	Н		185 (0' 7")		
lear-end distance		mm (ft-in)	1300 (4' 3")		
Rear-end swing radius	l'		1300 (4' 3")		
Distance between tumblers	J		1720 (5' 8")		
Undercarriage length (without grouser)	K		2185 (7' 2")		
Undercarriage width	L		1740 (5' 9")		
Track gauge	М		1390 (4' 7")		
Track shoe width, standard	N		350 (1' 2")		
Height of blade	0		380 (1' 3")		
Ground clearance of blade up	Р		400 (1' 4")		
Depth of blade down	Q		480 (1' 7")		
Travel speed (low/high)		km/hr (mph)	3.3/4.9 (2.1/3.0)		
Swing speed		rpm	9.9		
Gradeability		Degree (%)	35 (70)		
Ground pressure		kgf/cm² (psi)	0.33 (4.69)		
Max traction force		kg (lb)	3013 (6640)		

3. WORKING RANGE

1) 2.6 m (8' 6") BOOM, WITHOUT QUICK COUPLER

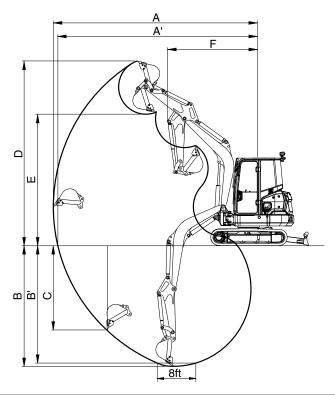


40A2SP10

Description		Unit	1.6 m (5' 3") Arm				
Max digging reach	Α		5525 (18' 2")				
Max digging reach on ground	A'		5390 (17' 8")				
Max digging depth	B B' ging depth C D E F eff/right) degree kN SAE kgf lbf kN ISO kgf		3420 (11' 3")				
Max digging depth (8ft level)	B'	mm (ft in)	3010 (9' 11")				
Max vertical wall digging depth	С	mm (n-m)	2620 (8' 7")				
Max digging height	D		5360 (17' 7")				
Max dumping height	Е		3945 (12' 11")				
Min swing radius	F		2260 (7' 5")				
Boom swing radius (left/right)		degree	75°/55°				
		kN	39 [42.8]				
	SAE	kgf	3962 [4360]				
Punket digging force		lbf	8735 [9612]				
Bucket digging force		kN	5525 (18' 2") 5390 (17' 8") 3420 (11' 3") 3010 (9' 11") 2620 (8' 7") 5360 (17' 7") 3945 (12' 11") 2260 (7' 5") 75°/55° 39 [42.8] 3962 [4360]				
	B mm (ft-in) mm (ft-in)	4461 [4910]					
		lbf	9835 [10825]				
		kN	20 [21.7]				
	SAE	kgf	2005 [2210]				
Arm crowd force		lbf	4421 [4872]				
Ann Gowd lorce		kN	20 [22.3]				
	ISO	B 3420 (11' 3") B'	2060 [2270]				
		lbf	4541 [5004]				

[]: Power boost

2) 2.6 m (8' 6") BOOM, WITH QUICK COUPLER



40A2SP10

Description		Unit	1.6 m (5' 3" Arm
Max digging reach	Α		5690 (18' 8")
Max digging reach on ground	A'		5560 (18' 3")
Max digging depth	В		3590 (11' 9")
Max digging depth (8ft level)	B'	mm (ft in)	3200 (10' 6")
Max vertical wall digging depth	С	111111 (11-111)	2450 (8' 0")
Max digging height	D		5530 (18' 2")
Max dumping height	Е		3780 (12' 5")
Min swing radius	F		2260 (7' 5")
Boom swing radius (left/right)		degree	75°/55°
		kN	33 [36.2]
	SAE	kgf	3358 [3690]
Punket digging force		lbf	5560 (18' 3") 3590 (11' 9") 3200 (10' 6") 2450 (8' 0") 5530 (18' 2") 3780 (12' 5") 2260 (7' 5") degree 75°/55° kN 33 [36.2] kgf 3358 [3690]
bucket digging force		kN	
Max digging height D Max dumping height E Min swing radius F Boom swing radius (left/right) degree kN SAE kgf lbf lbf kN ISO kgf lbf kN SAE kgf lbf		3653 [4020]	
		lbf	5560 (18' 3") 3590 (11' 9") 3200 (10' 6") 2450 (8' 0") 5530 (18' 2") 3780 (12' 5") 2260 (7' 5") 75°/55° 33 [36.2] 3358 [3690] 7403 [8135] 35 [39.4] 3653 [4020] 8053 [8863] 18 [20.1] 1862 [2050] 4105 [4519] 19 [20.6] 1908 [2100]
		kN	18 [20.1]
	SAE	kgf	1862 [2050]
Bucket digging force Ibf 7403 [8135] KN 35 [39.4] ISO kgf 3653 [4020] Ibf 8053 [8863] KN 18 [20.1] SAE kgf 1862 [2050] Ibf 4105 [4519] KN 19 [20.6] ISO kgf 1908 [2100]	4105 [4519]		
	kN	19 [20.6]	
	1908 [2100]		
	A' B B' mm (ft-in) C D E F degree kN SAE kgf lbf kN ISO kgf lbf kN SAE kgf lbf kN SAE kgf	4206 [4630]	

[]: Power boost

4. WEIGHT

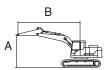
Item	kg	lb
Upperstructure assembly		
· Main frame weld assembly	605	1334
· Engine assembly (including DPF)	209	461
· Main pump assembly	16	35
· Main control valve assembly	54	119
· Swing motor assembly	39	86
· Hydraulic oil tank wa	72	159
· Fuel tank wa	11	24
· Counterweight	300	661
· Cab assembly	455	1003
Lower chassis assembly		
· Track frame weld assembly	470	1036
· Dozer blade assembly	152	335
· Angle dozer blade assembly	243	536
· Swing bearing	47	104
· Travel motor assembly	37	82
· Turning joint	26	57
· Sprocket	24	53
· Track recoil spring	34	74
· Idler	57	126
· Upper roller	5	10
· Lower roller	58	127
· Track-chain assembly-steel	442	974
· Track-chain assembly-rubber	356	785
Front attachment assembly		
· Boom assembly-2.6 m	160	353
· Arm assembly-1.6 m	87	191
· Arm assembly-1.6 m, thumb bracket	90	198
· Bucket assembly (without side cutter-500 mm)	87	191
· Bucket assembly (without side cutter-510 mm)	88	193
· Boom cylinder assembly	52	115
· Arm cylinder assembly	45	99
· Bucket cylinder assembly	24	53
· Boom swing cylinder assembly	32	71
· Dozer cylinder assy	32	71
· Bucket control linkage total	28	63

5. LIFTING CAPACITIES

1) RUBBER TRACK WITH DOZER BLADE

Model	Type	Boom	Arm	Counterweight	Rubber shoe	Wheel	Do	zer	Outt	riger
HX40A	Cab	Length [mm]	Length [mm]	weight [kg]	width [mm]	width [mm]	Front	Rear	Front	Rear
	Cab	2600	1600	300	350	-	Up	-	-	-

· 🖟 : Rating over-front → 🖶 : Rating over-side or 360 degree



			Load radius (B)									h
Load point height (A)		1.0 m (3.3 ft)		2.0 m (6.6 ft)		3.0 m (9.8 ft)		4.0 m (13.1 ft)		Capacity		Reach
		ų 🖶		U	#		#	U		U		m (ft)
4.0 m	kg									990	840	3.62
(13.1 ft)	lb									2180	1850	(11.9)
3.0 m	kg							850	720	730	620	4.35
(9.8 ft)	lb							1870	1590	1610	1370	(14.3)
2.0 m	kg					*1220	1080	830	700	640	540	4.72
(6.6 ft)	lb					*2690	2380	1830	1540	1410	1190	(15.5)
1.0 m	kg					1220	1020	800	680	610	510	4.81
(3.3 ft)	lb					2690	2250	1760	1500	1340	1120	(15.8)
Ground	kg			*1480	*1480	1180	970	780	650	630	530	4.66
Line	lb			*3260	*3260	2600	2140	1720	1430	1390	1170	(15.3)
-1.0 m	kg	*1680	*1680	2260	1780	1160	960	770	650	720	610	4.22
(-3.3 ft)	lb	*3700	*3700	4980	3920	2560	2120	1700	1430	1590	1340	(13.8)
-2.0 m	kg	*3070	*3070	*2200	1820	1190	980			1010	840	3.37
(-6.6 ft)	lb	*6770	*6770	*4850	4010	2620	2160			2230	1850	(11.1)

Note 1. Lifting capacity are based on ISO 10567.

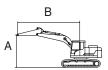
- 2. Lifting capacity of the HX series does not exceed 75% of tipping load with the machine on firm, level ground or 87% of full hydraulic capacity.
- 3. The lift-point is bucket pivot mounting pin on the arm (without bucket mass).
- 4. *Indicates load limited by hydraulic capacity.
- X Lifting capacities are based upon a standard machine conditions.

Lifting capacities will vary with different work tools, ground conditions and attachments.

The difference between the weight of a work tool attachment must be subtracted.

- * Please be aware of the local regulations and instructions for lifting operations.
- A Failure to comply to the rated load can cause serious injury, death, or property damage. Make adjustments to the rated load as necessary for non-standard configurations.

Model	Туре	Boom	Arm	Counterweight	Rubber shoe	Wheel	Dozer		Outt	riger
HX40A	Canany	Length [mm]	Length [mm]	weight [kg]	width [mm]	width [mm]	Front	Rear	Front	Rear
	Canopy	2600	1600	300	350	-	Up	-	-	-



					Load ra	dius (B)				At	max. reac	h
Load p	oint	1.0 m ((3.3 ft)	2.0 m	(6.6 ft)	3.0 m	(9.8 ft)	4.0 m (13.1 ft)	Сара	acity	Reach
height	(A)	U		y					#	P		m (ft)
4.0 m	kg									930	790	3.62
(13.1 ft)	lb									2050	1740	(11.9)
3.0 m	kg							790	670	680	580	4.35
(9.8 ft)	lb							1740	1480	1500	1280	(14.3)
2.0 m	kg					1220	1020	770	660	590	500	4.72
(6.6 ft)	lb					2690	2250	1700	1460	1300	1100	(15.5)
1.0 m	kg					1140	950	750	630	560	480	4.81
(3.3 ft)	lb					2510	2090	1650	1390	1230	1060	(15.8)
Ground	kg			*1480	*1480	1090	910	720	610	580	490	4.66
Line	lb			*3260	*3260	2400	2010	1590	1340	1280	1080	(15.3)
-1.0 m	kg	*1680	*1680	2110	1660	1080	890	720	600	670	560	4.22
(-3.3 ft)	lb	*3700	*3700	4650	3660	2380	1960	1590	1320	1480	1230	(13.8)
-2.0 m	kg	*3070	*3070	2160	1700	1110	920			940	790	3.37
(-6.6 ft)	lb	*6770	*6770	4760	3750	2450	2030			2070	1740	(11.1)

Note 1. Lifting capacity are based on ISO 10567.

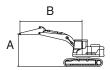
- 2. Lifting capacity of the HX series does not exceed 75% of tipping load with the machine on firm, level ground or 87% of full hydraulic capacity.
- 3. The lift-point is bucket pivot mounting pin on the arm (without bucket mass).
- 4. *Indicates load limited by hydraulic capacity.
- * Lifting capacities are based upon a standard machine conditions.

Lifting capacities will vary with different work tools, ground conditions and attachments.

The difference between the weight of a work tool attachment must be subtracted.

- * Please be aware of the local regulations and instructions for lifting operations.
- ▲ Failure to comply to the rated load can cause serious injury, death, or property damage. Make adjustments to the rated load as necessary for non-standard configurations.

Model	Туре	Boom	Arm	Counterweight	Rubber shoe	Wheel	Do	zer	Outt	riger
HX40A	Cab	Length [mm]	Length [mm]	weight [kg]	width [mm]	width [mm]	Front	Rear	Front	Rear
HA40A	Cab	2600	1600	300	350	-	Down	-	-	-



					Load rad	dius (B)				A	t max. reac	h
Load p	oint	1.0 m ((3.3 ft)	2.0 m	(6.6 ft)	3.0 m	(9.8 ft)	4.0 m (13.1 ft)	Capa	acity	Reach
height	(A)	U	#		#	H	#	H		U		m (ft)
4.0 m	kg									*1000	900	3.62
(13.1 ft)	lb									*2200	1980	(11.9)
3.0 m	kg							*950	780	*930	670	4.35
(9.8 ft)	lb							*2090	1720	*2050	1480	(14.3)
2.0 m	kg					*1220	1180	*1040	760	*910	590	4.72
(6.6 ft)	Ιb					*2690	2600	*2290	1680	*2010	1300	(15.5)
1.0 m	kg					*1630	1110	*1190	730	*960	560	4.81
(3.3 ft)	Ιb					*3590	2450	*2620	1610	*2120	1230	(15.8)
Ground	kg			*1480	*1480	*1860	1060	*1280	710	*1050	580	4.66
Line	lb			*3260	*3260	*4100	2340	*2820	1570	*2310	1280	(15.3)
-1.0 m	kg	*1680	*1680	*2800	1970	*1800	1050	*1200	710	*1070	660	4.22
(-3.3 ft)	Ιb	*3700	*3700	*6170	4340	*3970	2310	*2650	1570	*2360	1460	(13.8)
-2.0 m	kg	*3070	*3070	*2200	2010	*1340	1070			*1050	920	3.37
(-6.6 ft)	Ιb	*6770	*6770	*4850	4430	*2950	2360			*2310	2030	(11.1)

Note 1. Lifting capacity are based on ISO 10567.

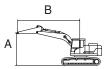
- 2. Lifting capacity of the HX series does not exceed 75% of tipping load with the machine on firm, level ground or 87% of full hydraulic capacity.
- 3. The lift-point is bucket pivot mounting pin on the arm (without bucket mass).
- 4. *Indicates load limited by hydraulic capacity.
- * Lifting capacities are based upon a standard machine conditions.

Lifting capacities will vary with different work tools, ground conditions and attachments.

The difference between the weight of a work tool attachment must be subtracted.

- * Please be aware of the local regulations and instructions for lifting operations.
- ▲ Failure to comply to the rated load can cause serious injury, death, or property damage. Make adjustments to the rated load as necessary for non-standard configurations.

Model	Туре	Boom	Arm	Counterweight	Rubber shoe	Wheel	Do	zer	Outt	riger
HX40A	Canany	Length [mm]	Length [mm]	weight [kg]	width [mm]	width [mm]	Front	Rear	Front	Rear
HA40A	Canopy	2600	1600	300	350	-	Down	-	-	-



					Load ra	dius (B)				A	t max. reac	h
Load p	oint	1.0 m	(3.3 ft)	2.0 m	(6.6 ft)	3.0 m	(9.8 ft)	4.0 m (13.1 ft)	Capa	acity	Reach
height	(A)	U		U	#	P	#	H	#	P		m (ft)
4.0 m	kg									*1000	850	3.62
(13.1 ft)	lb									*2200	1870	(11.9)
3.0 m	kg							*950	730	*930	630	4.35
(9.8 ft)	lb							*2090	1610	*2050	1390	(14.3)
2.0 m	kg					*1220	1110	*1040	710	*910	550	4.72
(6.6 ft)	lb					*2690	2450	*2290	1570	*2010	1210	(15.5)
1.0 m	kg					*1630	1030	*1190	680	*960	520	4.81
(3.3 ft)	lb					*3590	2270	*2620	1500	*2120	1150	(15.8)
Ground	kg			*1480	*1480	*1860	990	*1280	660	*1050	540	4.66
Line	lb			*3260	*3260	*4100	2180	*2820	1460	*2310	1190	(15.3)
-1.0 m	kg	*1680	*1680	*2800	1840	*1800	980	*1200	660	*1070	610	4.22
(-3.3 ft)	lb	*3700	*3700	*6170	4060	*3970	2160	*2650	1460	*2360	1340	(13.8)
-2.0 m	kg	*3070	*3070	*2200	1880	*1340	1000			*1050	850	3.37
(-6.6 ft)	lb	*6770	*6770	*4850	4140	*2950	2200			*2310	1870	(11.1)

Note 1. Lifting capacity are based on ISO 10567.

- 2. Lifting capacity of the HX series does not exceed 75% of tipping load with the machine on firm, level ground or 87% of full hydraulic capacity.
- 3. The lift-point is bucket pivot mounting pin on the arm (without bucket mass).
- 4. *Indicates load limited by hydraulic capacity.
- $\ensuremath{\mathbb{X}}$ Lifting capacities are based upon a standard machine conditions.

Lifting capacities will vary with different work tools, ground conditions and attachments.

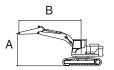
The difference between the weight of a work tool attachment must be subtracted.

- Please be aware of the local regulations and instructions for lifting operations.
- ▲ Failure to comply to the rated load can cause serious injury, death, or property damage. Make adjustments to the rated load as necessary for non-standard configurations.

2) RUBBER TRACK WITH ANGLE DOZER BLADE

Model	Type	Boom	Arm	Counterweight	Rubber shoe	Wheel	Do	zer	Outt	riger
HX40A	Cab	Length [mm]	Length [mm]	weight [kg]	width [mm]	width [mm]	Front	Rear	Front	Rear
ПЛ40А	Cab	2600	1600	300	350	-	Up	-	-	-

: Rating over-front · 🖶 : Rating over-side or 360 degree



					Load rad	dius (B)				A	max. read	:h
Load p	oint	1.0 m ((3.3 ft)	2.0 m	(6.6 ft)	3.0 m	(9.8 ft)	4.0 m (13.1 ft)	Сара	acity	Reach
height	(A)	U			#	P	#	P				m (ft)
4.0 m	kg									970	860	3.62
(13.1 ft)	<u>lb</u>							920	740	2140 720	1900 640	(11.9) 4.35
3.0 m	kg							830	_	- 1	1410	(14.3)
(9.8 ft) 2.0 m	lb					*1220	1110	1830 810	1630 720	1590 630	560	4.72
	kg Ib					*2690	2450	1790		1390	1230	
(6.6 ft)									1590			(15.5)
1.0 m	kg					1200	1040	790	690	600	530	4.81
(3.3 ft)	lb					2650	2290	1740	1520	1320	1170	(15.8)
Ground	kg			*1480	*1480	1150	1000	760	670	620	550	4.66
Line	lb			*3260	*3260	2540	2200	1680	1480	1370	1210	(15.3)
-1.0 m	kg	*1680	*1680	2220	1830	1140	990	760	670	710	620	4.22
(-3.3 ft)	Ιb	*3700	*3700	4890	4030	2510	2180	1680	1480	1570	1370	(13.8)
-2.0 m	kg	*3070	*3070	*2200	1870	1170	1010			990	860	3.37
(-6.6 ft)	Ιb	*6770	*6770	*4850	4120	2580	2230			2180	1900	(11.1)

Note 1. Lifting capacity are based on ISO 10567.

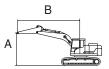
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- 3. The lift-point is bucket pivot mounting pin on the arm (without bucket mass).
- 4. *Indicates load limited by hydraulic capacity.
- $\ensuremath{\mathbb{X}}$ Lifting capacities are based upon a standard machine conditions.

Lifting capacities will vary with different work tools, ground conditions and attachments.

The difference between the weight of a work tool attachment must be subtracted.

- * Please be aware of the local regulations and instructions for lifting operations.
- ▲ Failure to comply to the rated load can cause serious injury, death, or property damage. Make adjustments to the rated load as necessary for non-standard configurations.

Model	Type	Boom	Arm Counterweight		Rubber shoe	Wheel	Do	zer	Outt	riger
HV40A	Canany	Length [mm]	Length [mm]	weight [kg]	width [mm]	width [mm]	Front	Rear	Front	Rear
HX40A C	Canopy	2600	1600	300	350	-	Up	-	-	-



					Load rad	dius (B)				A	t max. reac	h
Load p	oint	1.0 m	(3.3 ft)	2.0 m	(6.6 ft)	3.0 m ((9.8 ft)	4.0 m (13.1 ft)	Сара	acity	Reach
height	(A)	U		U	#	y		H	#			m (ft)
4.0 m	kg									910	810	3.62
(13.1 ft)	lb									2010	1790	(11.9)
3.0 m	kg							780	690	670	600	4.35
(9.8 ft)	lb							1720	1520	1480	1320	(14.3)
2.0 m	kg					1190	1050	760	680	580	520	4.72
(6.6 ft)	lb					2620	2310	1680	1500	1280	1150	(15.5)
1.0 m	kg					1120	980	730	650	550	490	4.81
(3.3 ft)	lb					2470	2160	1610	1430	1210	1080	(15.8)
Ground	kg			*1480	*1480	1070	930	710	630	570	510	4.66
Line	lb			*3260	*3260	2360	2050	1570	1390	1260	1120	(15.3)
-1.0 m	kg	*1680	*1680	2070	1710	1060	920	700	620	660	580	4.22
(-3.3 ft)	ΙĎ	*3700	*3700	4560	3770	2340	2030	1540	1370	1460	1280	(13.8)
-2.0 m	kg	*3070	*3070	2120	1750	1090	940			920	810	3.37
(-6.6 ft)	Ιb	*6770	*6770	4670	3860	2400	2070			2030	1790	(11.1)

Note 1. Lifting capacity are based on ISO 10567.

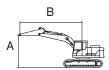
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- 3. The lift-point is bucket pivot mounting pin on the arm (without bucket mass).
- 4. *Indicates load limited by hydraulic capacity.
- * Lifting capacities are based upon a standard machine conditions.

Lifting capacities will vary with different work tools, ground conditions and attachments.

The difference between the weight of a work tool attachment must be subtracted.

- Please be aware of the local regulations and instructions for lifting operations.
- ▲ Failure to comply to the rated load can cause serious injury, death, or property damage. Make adjustments to the rated load as necessary for non-standard configurations.

Model	Туре	Boom	Arm	Counterweight	Rubber shoe	Wheel	Do	zer	Outt	riger
HX40A	Cab	Length [mm]	Length [mm]	weight [kg]	width [mm]	width [mm]	Front	Rear	Front	Rear
HA40A	Cab	2600	1600	300	350	-	Down	-	-	-



					Load rad	dius (B)				A	t max. reac	h
Load p	oint	1.0 m ((3.3 ft)	2.0 m	(6.6 ft)	3.0 m	(9.8 ft)	4.0 m (13.1 ft)	Capa	acity	Reach
height	(A)	·		U	#	H	#	P	#	U		m (ft)
4.0 m	kg									*1000	920	3.62
(13.1 ft)	lb									*2200	2030	(11.9)
3.0 m	kg							*950	790	*930	690	4.35
(9.8 ft)	lb							*2090	1740	*2050	1520	(14.3)
2.0 m	kg					*1220	1200	*1040	780	*910	600	4.72
(6.6 ft)	lb					*2690	2650	*2290	1720	*2010	1320	(15.5)
1.0 m	kg					*1630	1130	*1190	750	*960	570	4.81
(3.3 ft)	lb					*3590	2490	*2620	1650	*2120	1260	(15.8)
Ground	kg			*1480	*1480	*1860	1080	*1280	730	*1050	590	4.66
Line	lb			*3260	*3260	*4100	2380	*2820	1610	*2310	1300	(15.3)
-1.0 m	kg	*1680	*1680	*2800	2010	*1800	1070	*1200	720	*1070	670	4.22
(-3.3 ft)	lb	*3700	*3700	*6170	4430	*3970	2360	*2650	1590	*2360	1480	(13.8)
-2.0 m	kg	*3070	*3070	*2200	2050	*1340	1090			*1050	940	3.37
(-6.6 ft)	lb	*6770	*6770	*4850	4520	*2950	2400			*2310	2070	(11.1)

Note 1. Lifting capacity are based on ISO 10567.

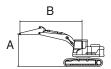
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- 3. The lift-point is bucket pivot mounting pin on the arm (without bucket mass).
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- ▲ Failure to comply to the rated load can cause serious injury, death, or property damage. Make adjustments to the rated load as necessary for non-standard configurations.

Model	Type	Boom	Arm	Counterweight	Rubber shoe	Wheel	Do	zer	Outt	riger
HX40A	Cononi	Length [mm]	Length [mm]	weight [kg]	width [mm]	width [mm]	Front	Rear	Front	Rear
I II AUA	Canopy	2600	1600	300	350	-	Down	-	-	-



					Load rad	dius (B)				A [·]	t max. reac	h
Load p	oint	1.0 m ((3.3 ft)	2.0 m	(6.6 ft)	3.0 m	(9.8 ft)	4.0 m (13.1 ft)	Capa	acity	Reach
height	(A)	U		P	#	·	#	H	#	U	#	m (ft)
4.0 m	kg									*1000	870	3.62
(13.1 ft)	lb									*2200	1920	(11.9)
3.0 m	kg							*950	750	*930	650	4.35
(9.8 ft)	lb							*2090	1650	*2050	1430	(14.3)
2.0 m	kg					*1220	1130	*1040	730	*910	560	4.72
(6.6 ft)	Ιb					*2690	2490	*2290	1610	*2010	1230	(15.5)
1.0 m	kg					*1630	1060	*1190	700	*960	530	4.81
(3.3 ft)	Ιb					*3590	2340	*2620	1540	*2120	1170	(15.8)
Ground	kg			*1480	*1480	*1860	1010	*1280	680	*1050	550	4.66
Line	lb			*3260	*3260	*4100	2230	*2820	1500	*2310	1210	(15.3)
-1.0 m	kg	*1680	*1680	*2800	1880	*1800	1000	*1200	670	*1070	630	4.22
(-3.3 ft)	Ιb	*3700	*3700	*6170	4140	*3970	2200	*2650	1480	*2360	1390	(13.8)
-2.0 m	kg	*3070	*3070	*2200	1920	*1340	1020			*1050	880	3.37
(-6.6 ft)	lb	*6770	*6770	*4850	4230	*2950	2250			*2310	1940	(11.1)

Note 1. Lifting capacity are based on ISO 10567.

- 2. Lifting capacity of the HX series does not exceed 75% of tipping load with the machine on firm, level ground or 87% of full hydraulic capacity.
- 3. The lift-point is bucket pivot mounting pin on the arm (without bucket mass).
- 4. *Indicates load limited by hydraulic capacity.
- * Lifting capacities are based upon a standard machine conditions.

Lifting capacities will vary with different work tools, ground conditions and attachments.

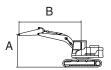
The difference between the weight of a work tool attachment must be subtracted.

- * Please be aware of the local regulations and instructions for lifting operations.
- ▲ Failure to comply to the rated load can cause serious injury, death, or property damage. Make adjustments to the rated load as necessary for non-standard configurations.

3) STEEL TRACK WITH DOZER BLADE

Model	Туре	Boom	Arm	Counterweight	Rubber shoe	Wheel	Do	zer	Outt	riger
HX40A	Cab	Length [mm]	Length [mm]	weight [kg]	width [mm]	width [mm]	Front	Rear	Front	Rear
I II AUA	Cab	2600	1600	300	350	-	Up	-	-	-

: Rating over-front · 🖶 : Rating over-side or 360 degree



					Load rac	dius (B)				A	t max. reac	ch
Load po	oint	1.0 m (3.3 ft)	2.0 m ((6.6 ft)	3.0 m ((9.8 ft)	4.0 m (13.1 ft)	Capa	acity	Reach
height	(A)	·	#	·	#	U	#	ų.	#	U	#	m (ft)
4.0 m	kg									980	830	3.62
(13.1 ft)	lb									2160	1830	(11.9)
3.0 m	kg							840	720	730	620	4.35
(9.8 ft)	lb							1850	1590	1610	1370	(14.3)
2.0 m	kg					*1220	1080	820	700	630	540	4.72
(6.6 ft)	lb					*2690	2380	1810	1540	1390	1190	(15.5)
1.0 m	kg					1210	1010	790	670	600	510	4.81
(3.3 ft)	lb					2670	2230	1740	1480	1320	1120	(15.8)
Ground	kg			*1480	*1480	1160	960	770	650	620	530	4.66
Line	lb			*3260	*3260	2560	2120	1700	1430	1370	1170	(15.3)
-1.0 m	kg	*1680	*1680	2210	1750	1150	950	760	650	710	600	4.22
(-3.3 ft)	lb	*3700	*3700	4870	3860	2540	2090	1680	1430	1570	1320	(13.8)
-2.0 m	kg	*3070	*3070	*2200	1790	1170	970			1000	840	3.37
(-6.6 ft)	lb	*6770	*6770	*4850	3950	2580	2140			2200	1850	(11.1)

Note 1. Lifting capacity are based on ISO 10567.

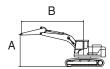
- 2. Lifting capacity of the HX series does not exceed 75% of tipping load with the machine on firm, level ground or 87% of full hydraulic capacity.
- 3. The lift-point is bucket pivot mounting pin on the arm (without bucket mass).
- 4. *Indicates load limited by hydraulic capacity.
- Lifting capacities are based upon a standard machine conditions.

Lifting capacities will vary with different work tools, ground conditions and attachments.

The difference between the weight of a work tool attachment must be subtracted.

- * Please be aware of the local regulations and instructions for lifting operations.
- ▲ Failure to comply to the rated load can cause serious injury, death, or property damage. Make adjustments to the rated load as necessary for non-standard configurations.

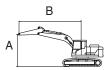
Model	Туре	Boom	Arm	Counterweight	Rubber shoe	Wheel	Do	zer	Outt	riger
HV404	Conony	Length [mm]	Length [mm]	weight [kg]	width [mm]	width [mm]	Front	Rear	Front	Rear
HA40A	X40A Canopy	2600	1600	300	350	-	Up	-	-	-



					Load rad	dius (B)				At	t max. reac	h
Load p	oint	1.0 m ((3.3 ft)	2.0 m	(6.6 ft)	3.0 m	(9.8 ft)	4.0 m (13.1 ft)	Сара	acity	Reach
height	(A)	P		P		P			#	P		m (ft)
4.0 m	kg									920	780	3.62
(13.1 ft)	lb									2030	1720	(11.9)
3.0 m	kg							780	670	680	580	4.35
(9.8 ft)	lb							1720	1480	1500	1280	(14.3)
2.0 m	kg					1200	1010	770	650	590	500	4.72
(6.6 ft)	lb					2650	2230	1700	1430	1300	1100	(15.5)
1.0 m	kg					1130	940	740	630	560	480	4.81
(3.3 ft)	lb					2490	2070	1630	1390	1230	1060	(15.8)
Ground	kg			*1480	*1480	1080	900	720	600	580	490	4.66
Line	lb			*3260	*3260	2380	1980	1590	1320	1280	1080	(15.3)
-1.0 m	kg	*1680	*1680	2070	1640	1070	890	710	600	660	560	4.22
(-3.3 ft)	lb	*3700	*3700	4560	3620	2360	1960	1570	1320	1460	1230	(13.8)
-2.0 m	kg	*3070	*3070	2110	1680	1090	910			930	780	3.37
(-6.6 ft)	lb	*6770	*6770	4650	3700	2400	2010			2050	1720	(11.1)

- 2. Lifting capacity of the HX series does not exceed 75% of tipping load with the machine on firm, level ground or 87% of full hydraulic capacity.
- 3. The lift-point is bucket pivot mounting pin on the arm (without bucket mass).
- 4. *Indicates load limited by hydraulic capacity.
- Lifting capacities are based upon a standard machine conditions.
 Lifting capacities will vary with different work tools, ground conditions and attachments.
 The difference between the weight of a work tool attachment must be subtracted.
 Consult with your local HD Hyundai Construction Equipment dealer regarding the lifting capacities for specific work tools and attachments.
- * Please be aware of the local regulations and instructions for lifting operations.
- ▲ Failure to comply to the rated load can cause serious injury, death, or property damage. Make adjustments to the rated load as necessary for non-standard configurations.

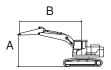
Model	Туре	Boom	Arm	Arm Counterweight		Wheel	Do	zer	Outt	riger
HX40A	Cab	Length [mm]	Length [mm]	weight [kg]	width [mm]	width [mm]	Front	Rear	Front	Rear
ПЛ40А	Cab	2600	1600	300	350	-	Down	-	-	-



					Load rad	dius (B)				At	max. reac	h
Load p	oint	1.0 m	(3.3 ft)	2.0 m ((6.6 ft)	3.0 m	(9.8 ft)	4.0 m (13.1 ft)	Сара	acity	Reach
height	(A)	U		U	#	P	#	H		P		m (ft)
4.0 m	kg									*1000	910	3.62
(13.1 ft)	lb									*2200	2010	(11.9)
3.0 m	kg							*950	780	*930	680	4.35
(9.8 ft)	lb							*2090	1720	*2050	1500	(14.3)
2.0 m	kg					*1220	1180	*1040	760	*910	590	4.72
(6.6 ft)	lb					*2690	2600	*2290	1680	*2010	1300	(15.5)
1.0 m	kg					*1630	1110	*1190	730	*960	560	4.81
(3.3 ft)	lb					*3590	2450	*2620	1610	*2120	1230	(15.8)
Ground	kg			*1480	*1480	*1860	1060	*1280	710	*1050	580	4.66
Line	lb			*3260	*3260	*4100	2340	*2820	1570	*2310	1280	(15.3)
-1.0 m	kg	*1680	*1680	*2800	1970	*1800	1050	*1200	710	*1070	660	4.22
(-3.3 ft)	lb	*3700	*3700	*6170	4340	*3970	2310	*2650	1570	*2360	1460	(13.8)
-2.0 m	kg	*3070	*3070	*2200	2010	*1340	1070			*1050	920	3.37
(-6.6 ft)	lb	*6770	*6770	*4850	4430	*2950	2360			*2310	2030	(11.1)

- 2. Lifting capacity of the HX series does not exceed 75% of tipping load with the machine on firm, level ground or 87% of full hydraulic capacity.
- 3. The lift-point is bucket pivot mounting pin on the arm (without bucket mass).
- 4. *Indicates load limited by hydraulic capacity.
- Lifting capacities are based upon a standard machine conditions.
 Lifting capacities will vary with different work tools, ground conditions and attachments.
 The difference between the weight of a work tool attachment must be subtracted.
 Consult with your local HD Hyundai Construction Equipment dealer regarding the lifting capacities for specific work tools and attachments.
- * Please be aware of the local regulations and instructions for lifting operations.
- ▲ Failure to comply to the rated load can cause serious injury, death, or property damage. Make adjustments to the rated load as necessary for non-standard configurations.

Model	Туре	Boom	Arm	Counterweight	Rubber shoe	Wheel	Do	zer	Outt	riger
HV404	Canany	Length [mm]	Length [mm]	weight [kg]	width [mm]	width [mm]	Front	Rear	Front	Rear
ПЛ40А	IX40A Canopy	2600	1600	300	350	-	Down	-	-	-



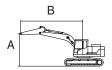
					Load rad	dius (B)				A	t max. reac	h
Load p	oint	1.0 m ((3.3 ft)	2.0 m	(6.6 ft)	3.0 m	(9.8 ft)	4.0 m (13.1 ft)	Capa	acity	Reach
height	(A)			P	#	·	#	P	#	y	#	m (ft)
4.0 m	kg									*1000	870	3.62
(13.1 ft)	lb									*2200	1920	(11.9)
3.0 m	kg							*950	750	*930	650	4.35
(9.8 ft)	lb							*2090	1650	*2050	1430	(14.3)
2.0 m	kg					*1220	1130	*1040	730	*910	560	4.72
(6.6 ft)	lb					*2690	2490	*2290	1610	*2010	1230	(15.5)
1.0 m	kg					*1630	1060	*1190	700	*960	540	4.81
(3.3 ft)	lb					*3590	2340	*2620	1540	*2120	1190	(15.8)
Ground	kg			*1480	*1480	*1860	1020	*1280	680	*1050	550	4.66
Line	lb			*3260	*3260	*4100	2250	*2820	1500	*2310	1210	(15.3)
-1.0 m	kg	*1680	*1680	*2800	1880	*1800	1000	*1200	680	*1070	630	4.22
(-3.3 ft)	lb	*3700	*3700	*6170	4140	*3970	2200	*2650	1500	*2360	1390	(13.8)
-2.0 m	kg	*3070	*3070	*2200	1920	*1340	1030			*1050	880	3.37
(-6.6 ft)	lb	*6770	*6770	*4850	4230	*2950	2270			*2310	1940	(11.1)

- 2. Lifting capacity of the HX series does not exceed 75% of tipping load with the machine on firm, level ground or 87% of full hydraulic capacity.
- 3. The lift-point is bucket pivot mounting pin on the arm (without bucket mass).
- 4. *Indicates load limited by hydraulic capacity.
- Lifting capacities are based upon a standard machine conditions.
 Lifting capacities will vary with different work tools, ground conditions and attachments.
 The difference between the weight of a work tool attachment must be subtracted.
 Consult with your local HD Hyundai Construction Equipment dealer regarding the lifting capacities for specific work tools and attachments.
- * Please be aware of the local regulations and instructions for lifting operations.
- ▲ Failure to comply to the rated load can cause serious injury, death, or property damage. Make adjustments to the rated load as necessary for non-standard configurations.

4) STEEL TRACK WITH ANGLE DOZER BLADE

Model	Type	Boom	Arm	Counterweight	Rubber shoe	Wheel	Do	zer	Outt	riger
HX40A	Cab	Length [mm]	Length [mm]	weight [kg]	width [mm]	width [mm]	Front	Rear	Front	Rear
HA40A	Cab	2600	1600	300	350	-	Up	-	-	-

: Rating over-front · =: Rating over-side or 360 degree



					Load rad	dius (B)				A	t max. read	ch
Load p	oint	1.0 m	(3.3 ft)	2.0 m	(6.6 ft)	3.0 m	(9.8 ft)	4.0 m (13.1 ft)	Capa	acity	Reach
height	(A)	U	#	U	#			H	#	U	#	m (ft)
4.0 m	kg									960	850	3.62
(13.1 ft)	lb									2120	1870	(11.9)
3.0 m	kg							820	730	710	640	4.35
(9.8 ft)	lb							1810	1610	1570	1410	(14.3)
2.0 m	kg					*1220	1100	810	720	620	550	4.72
(6.6 ft)	lb					*2690	2430	1790	1590	1370	1210	(15.5)
1.0 m	kg					1180	1030	780	690	590	530	4.81
(3.3 ft)	lb					2600	2270	1720	1520	1300	1170	(15.8)
Ground	kg			*1480	*1480	1140	990	750	670	610	540	4.66
Line	lb			*3260	*3260	2510	2180	1650	1480	1340	1190	(15.3)
-1.0 m	kg	*1680	*1680	2170	1800	1130	980	750	660	700	620	4.22
(-3.3 ft)	lb	*3700	*3700	4780	3970	2490	2160	1650	1460	1540	1370	(13.8)
-2.0 m	kg	*3070	*3070	*2200	1840	1150	1000			980	860	3.37
(-6.6 ft)	lb	*6770	*6770	*4850	4060	2540	2200			2160	1900	(11.1)

Note 1. Lifting capacity are based on ISO 10567.

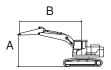
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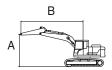
Model	Туре	Boom	Arm	Counterweight	Rubber shoe	Wheel	Do	zer	Outt	riger
HX40A	Canany	Length [mm]	Length [mm]	weight [kg]	width [mm]	width [mm]	Front	Rear	Front	Rear
ПЛ40А	Canopy	2600	1600	300	350	-	Up	-	-	-



			Load radius (B)								t max. reac	h
Load point		1.0 m ((3.3 ft)	2.0 m (6.6 ft)		3.0 m (9.8 ft)		4.0 m (13.1 ft)		Capacity		Reach
height	(A)	U	#	P	#	P		P	#	U		m (ft)
4.0 m	kg									900	800	3.62
(13.1 ft)	lb									1980	1760	(11.9)
3.0 m	kg							770	690	670	600	4.35
(9.8 ft)	lb							1700	1520	1480	1320	(14.3)
2.0 m	kg					1180	1040	750	670	580	520	4.72
(6.6 ft)	lb					2600	2290	1650	1480	1280	1150	(15.5)
1.0 m	kg					1110	970	720	640	550	490	4.81
(3.3 ft)	lb					2450	2140	1590	1410	1210	1080	(15.8)
Ground	kg			*1480	*1480	1060	920	700	620	570	510	4.66
Line	lb			*3260	*3260	2340	2030	1540	1370	1260	1120	(15.3)
-1.0 m	kg	*1680	*1680	2030	1680	1050	910	700	620	650	580	4.22
(-3.3 ft)	lb	*3700	*3700	4480	3700	2310	2010	1540	1370	1430	1280	(13.8)
-2.0 m	kg	*3070	*3070	2070	1720	1070	940			910	800	3.37
(-6.6 ft)	Ιb	*6770	*6770	4560	3790	2360	2070			2010	1760	(11.1)

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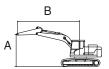
Model	Type	Boom	Arm	Counterweight	Rubber shoe	Wheel	Do	zer	Outt	riger
LIV40A Cob	Length [mm]	Length [mm]	weight [kg]	width [mm]	width [mm]	Front	Rear	Front	Rear	
HX40A	Cab	2600	1600	300	350	-	Down	-	-	-



			Load radius (B)								t max. reac	h
Load p	oint	1.0 m ((3.3 ft)	2.0 m (6.6 ft)		3.0 m (9.8 ft)		4.0 m (13.1 ft)		Capacity		Reach
height	(A)	U		U		P	#	H	#	P		m (ft)
4.0 m	kg									*1000	920	3.62
(13.1 ft)	lb									*2200	2030	(11.9)
3.0 m	kg							*950	800	*930	690	4.35
(9.8 ft)	lb							*2090	1760	*2050	1520	(14.3)
2.0 m	kg					*1220	1200	*1040	780	*910	600	4.72
(6.6 ft)	lb					*2690	2650	*2290	1720	*2010	1320	(15.5)
1.0 m	kg					*1630	1130	*1190	750	*960	570	4.81
(3.3 ft)	lb					*3590	2490	*2620	1650	*2120	1260	(15.8)
Ground	kg			*1480	*1480	*1860	1080	*1280	730	*1050	590	4.66
Line	lb			*3260	*3260	*4100	2380	*2820	1610	*2310	1300	(15.3)
-1.0 m	kg	*1680	*1680	*2800	2000	*1800	1070	*1200	720	*1070	680	4.22
(-3.3 ft)	lb	*3700	*3700	*6170	4410	*3970	2360	*2650	1590	*2360	1500	(13.8)
-2.0 m	kg	*3070	*3070	*2200	2050	*1340	1100			*1050	940	3.37
(-6.6 ft)	lb	*6770	*6770	*4850	4520	*2950	2430			*2310	2070	(11.1)

- 2. Lifting capacity of the HX series does not exceed 75% of tipping load with the machine on firm, level ground or 87% of full hydraulic capacity.
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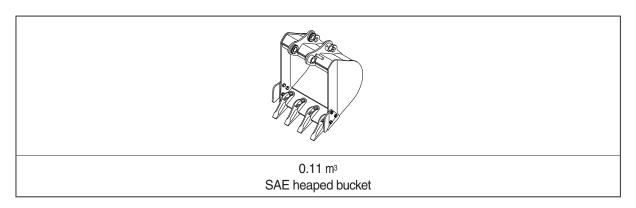
Model	Туре	Boom	Arm	Counterweight	Rubber shoe	Wheel	Do	zer	Outt	riger
HX40A	LIV40A Concent		Length [mm]	weight [kg]	width [mm]	width [mm]	Front	Rear	Front	Rear
ПЛ40А	Canopy	2600	1600	300	350	-	Down	-	-	-



			Load radius (B)								t max. reac	h
Load p		1.0 m ((3.3 ft)	2.0 m (6.6 ft)		3.0 m (9.8 ft)		4.0 m (13.1 ft)		Capacity		Reach
height	(A)	P		U	#	P	#	H	#	P		m (ft)
4.0 m	kg									*1000	870	3.62
(13.1 ft)	lb									*2200	1920	(11.9)
3.0 m	kg							*950	750	*930	650	4.35
(9.8 ft)	lb							*2090	1650	*2050	1430	(14.3)
2.0 m	kg					*1220	1130	*1040	730	*910	560	4.72
(6.6 ft)	lb					*2690	2490	*2290	1610	*2010	1230	(15.5)
1.0 m	kg					*1630	1060	*1190	700	*960	540	4.81
(3.3 ft)	lb					*3590	2340	*2620	1540	*2120	1190	(15.8)
Ground	kg			*1480	*1480	*1860	1020	*1280	680	*1050	550	4.66
Line	lb			*3260	*3260	*4100	2250	*2820	1500	*2310	1210	(15.3)
-1.0 m	kg	*1680	*1680	*2800	1880	*1800	1000	*1200	680	*1070	630	4.22
(-3.3 ft)	lb	*3700	*3700	*6170	4140	*3970	2200	*2650	1500	*2360	1390	(13.8)
-2.0 m	kg	*3070	*3070	*2200	1920	*1340	1030			*1050	880	3.37
(-6.6 ft)	lb	*6770	*6770	*4850	4230	*2950	2270			*2310	1940	(11.1)

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 The difference between the weight of a work tool attachment must be subtracted.
 Consult with your local HD Hyundai Construction Equipment dealer regarding the lifting capacities for specific work tools and attachments.
- Please be aware of the local regulations and instructions for lifting operations.
- ▲ Failure to comply to the rated load can cause serious injury, death, or property damage. Make adjustments to the rated load as necessary for non-standard configurations.

6. BUCKET SELECTION GUIDE



Сар	acity	Width		Maight	Recommendation 2.6 m (8' 6") boom
SAE heaped	CECE heaped	Without side cutter	With side cutter	Weight	1.6 m (5' 3") arm
0.11 m ³ (0.14 yd ³)	0.09 m ³ (0.12 yd ³)	500 mm (19.7")	610 mm (24.0")	87 kg (192 lb)	•
0.11 m ³ (0.14 yd ³)	0.09 m ³ (0.12 yd ³)	510 mm (20.1")	610 mm (24.0")	88 kg (194 lb)	•

Applicable for materials with density of 2100 kg/m³ (3500 lb/yd³) or less

Work tools and ground conditions have effects on machine performance.

Select an optimum combination according to the working conditions and the type of work that is being done.

Consult with your local HD Hyundai Construction Equipment dealer for information on selecting the correct boom-arm-bucket combination.

 $[\]ensuremath{\,\times\,}$ These recommendations are for general conditions and average use.

7. UNDERCARRIAGE

1) TRACKS

X-leg type center frame is integrally welded with reinforced box-section track frames. The design includes dry tracks, lubricated rollers, idlers, sprockets, hydraulic track adjusters with shock absorbing springs and assembled track-type tractor shoes with double grousers.

2) TYPES OF SHOES

	Shapes		Steel triple grouser	Rubber track
Model				
	Shoe width	mm (in)	350 (14")	350 (14")
LIVAGA	Operating weight	kg (lb)	4480 (9880)	4390 (9680)
HX40A	Ground pressure	kgf/cm² (psi)	0.35 (4.96)	0.34 (4.82)
	Overall width	mm (ft-in)	1740 (5' 9")	1740 (5' 9")

3) NUMBER OF ROLLERS AND SHOES ON EACH SIDE

Item	Quantity
Carrier rollers	1 EA
Track rollers	4 EA
Track shoes (steel grouser)	45 EA

8. SPECIFICATIONS FOR MAJOR COMPONENTS

1) ENGINE

Item	Specification
Model	Yanmar 4TNV88C-PHYB
Туре	Water cooled 4-cycle, diesel engine
Cooling method	Water cooling
Number of cylinders and arrangement	4 cylinders, in-line
Firing order	1-3-4-2
Combustion chamber type	Direct Injection
Cylinder bore × stroke	88 $ imes$ 90 mm (3.15" $ imes$ 3.54")
Piston displacement	2190 cc (134 cu in)
Compression ratio	-
Rated gross horse power (SAE J1995)	39.0 hp (29.1 kW)
Rated net horse power (SAE J1995)	37.7 hp (28.1 kW)
Maximum torque	14.8 kgf · m (106.9 lbf · ft)
Engine oil quantity	7.4 ℓ (1.95 U.S. gal)
Dry weight	209 kg (461 lb)
Starting motor	12V-2.3 kW
Alternator	12V-55 A

2) MAIN PUMP

Item	Specification
Туре	AL A10V O 45LA7DS (Load Sensing System)
Capacity	45 cc/rev
Maximum pressure	280 kgf/cm² (3983 psi)
Rated oil flow	99 ½ /min (26.1 U.S. gpm / 21.8 U.K. gpm)
Rated speed	2200 rpm

3) MAIN CONTROL VALVE

Item	Specification
Туре	Sectional, 10 spools
Operating method	Hydraulic pilot system
Main relief valve pressure	254 kgf/cm² (3613 psi)
Overload relief valve pressure	275 kgf/cm² (3912 psi)

4) SWING MOTOR

Item	Specification
Туре	Fixed displacement axial piston motor
Capacity	23 cc/rev
Relief pressure	210 kgf/cm² (2990 psi)
Braking system	Automatic, spring applied hydraulic released
Braking torque	1393 kgf · m (10076 lbf · ft)
Brake release pressure	20~65 kgf/cm² (284~925 psi)
Reduction gear type	2 - stage planetary

5) TRAVEL MOTOR

Item	Specification					
Туре	Two fixed displacement axial piston motor					
Capacity	22.9/14.6 cc/rev					
Relief pressure	230 kgf/cm² (3270 psi)					
Reduction gear type	2-stage planetary					
Braking system	Automatic, spring applied hydraulic released					
Brake release pressure	9.7 kgf/cm² (138 psi)					
Braking torque	4.9 kgf · m (71.6 lbf · ft)					

6) CYLINDER

Ite	Specification					
Boom cylinder	Bore dia \times Rod dia \times Stroke	\varnothing 90× \varnothing 50× 648 mm				
	Cushion	Extend only				
Arm adiador	Bore dia \times Rod dia \times Stroke	\varnothing 85 \times \varnothing 50 \times 550 mm				
Arm cylinder	Cushion	Extend and retract				
Bucket cylinder	Bore dia \times Rod dia \times Stroke	\varnothing 80 \times \varnothing 45 \times 520 mm				
	Cushion	-				
Doom outing outlindor	Bore dia \times Rod dia \times Stroke	\varnothing 80 \times \varnothing 50 \times 525 mm				
Boom swing cylinder	Cushion	-				
Dozor outlindor	Bore dia \times Rod dia \times Stroke	∅95× ∅50× 191 mm				
Dozer cylinder	Cushion	-				
Angle dozer cylinder	Bore dia \times Rod dia \times Stroke	\varnothing 100 \times \varnothing 45 \times 185 mm				
	Cushion	-				
Angle swing cylinder	Bore dia \times Rod dia \times Stroke	\varnothing 55 \times \varnothing 30 \times 331 mm				
	Cushion	-				

^{*} Discoloration of cylinder rod can occur when the friction reduction additive of lubrication oil spreads on the rod surface.

7) BUCKET

Item	Сар	acity	Tooth	Width			
	SAE heaped	CECE heaped	quantity	Without side cutter	With side cutter		
STD	0.11 m³ (0.14 yd³)	0.09 m³ (0.12 yd³)	4	500 mm (19.7")	610 mm (24.0")		
STD (europe)	0.11 m ³ (0.14 yd ³)	0.09 m ³ (0.12 yd ³)	4	510 mm (20.1")	610 mm (24.0")		

^{*} Discoloration does not cause any harmful effect on the cylinder performance.

9. RECOMMENDED OILS

HD Hyundai Construction Equipment genuine lubricating oils have been developed to offer the best performance and service life for your equipment. These oils have been tested according to the specifications of HD Hyundai Construction Equipment and, therefore, will meet the highest safety and quality requirements.

We recommend that you use only HD Hyundai Construction Equipment genuine lubricating oils and grease officially approved by HD Hyundai Construction Equipment.

		Capacity	Ambient temperature°C (°F)										
Service point	Kind of fluid	ℓ (U.S. gal)	-50	-30		20	-10	0		10	20	30	40
			(-58)	(-22)) (-	4)	(14)	(3	2) (50)	(68)	(86)	(104)
		7.4 (2.0)	★SAE 5W-40										
										SA	AE 30		
Engine	Fasing all						A F 40	14/		1		Т	
oil pan	Engine oil					<u>S</u>	AE 10	VV		1			
							SAE 10W-30						
							SAE 15W-40						
		0.6×2	★SAE 75W-90										
Final drive	Final drive Gear oil	(0.16×2)				SAE 85W-140							
												\equiv	
	Tank:					★ ISC) VG 1	5					
Hydraulic tank	Hydraulic oil	42.5 (11.2)	ISO VG 46										
	y an arame on	System:											
		78 (20.6)									68		
	Diesel		★ASTM D975 NO.1										
Fuel tank fuel*1	66.8(17.6)			NOTIVI L		110.1							
								AST	M D975	5 NO.2	!		
		As required				+ N	II GLN	IO 1					
	Fitting Grease		★NLGI NO.1										
(grease nipple)									1	VLGI NO	0.2		
	Mixture of	10.2 (2.7)										(=0	=0\
Radiator	antifreeze					E	thylene	e glyco	l base p	ermane	nt type	(50 :	50)
(reservoir tank)	and soft water*2		★Ethy	rlene gl	ycol base	permane	ent type (60 : 40)					

- We Using any lubricating oils other than HD Hyundai Construction Equipment genuine products may lead to a deterioration of performance and cause damage to major components.
- * Do not mix HD Hyundai Construction Equipment genuine oil with any other lubricating oil as it may result in damage to the systems of major components.
- * For HD Hyundai Construction Equipment genuine lubricating oils and grease for use in regions with extremely low temperatures, please contact your local HD Hyundai Construction Equipment dealer.

SAE : Society of Automotive Engineers

API : American Petroleum Institute

ISO: International Organization for Standardization

NLGI : National Lubricating Grease Institute

ASTM: American Society of Testing and Material

* : Cold region

Russia, CIS, Mongolia

★1: Ultra low sulfur diesel

- sulfur content ≤ 10 ppm

★2 : Soft water

City water or distilled water